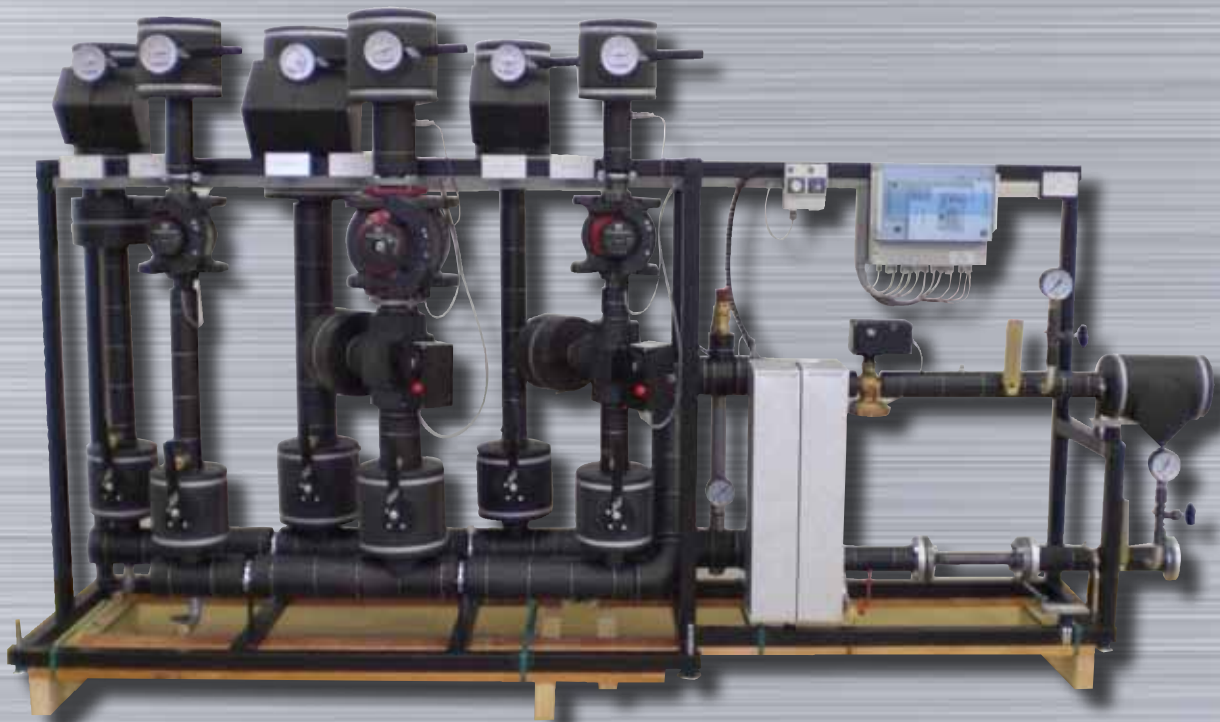


For buildings

*with and without Water Heating Systems
operating mode direct or indirect*



For each district heating network and heating systems parameter, the stations are dimensioned and manufactured according to the safety orders, the requested grade of equipment, and customers individual demand.

Capacity range from i.e. 50 kw up to several MW.

heat exchangers - hot water systems - district heating stations

Example: Operating mode indirect heating



Constructed with latest software and 3-D CAD

- individual adaptiv to any demand
- clear arranged valves and components
- optimal framework measures
- short and carefull construction time means short time of delivery

heat exchangers - hot water systems - district heating stations

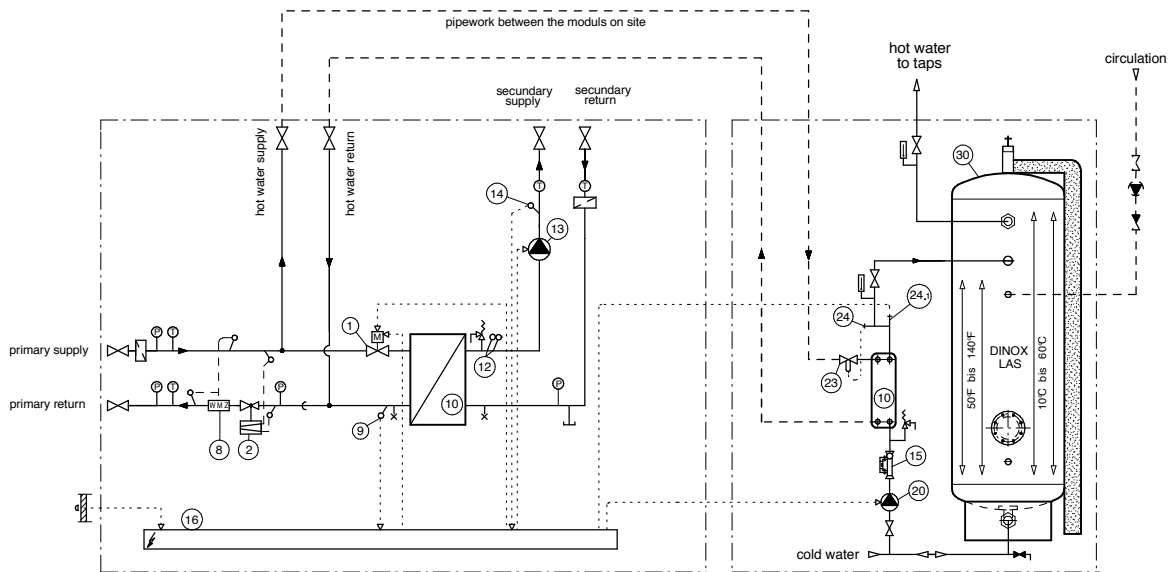
Example:

Scheme of compact district heating stations, operating mode direct with hot water system KWS-K

DMS-Compact-District-Heating-Station welded finish in a painted framework, vibrationless mounted pipe-work, electric wired, consisting of braced stainless steel heat exchanger (10) weather controlled regulator (16) with hot water priority (24.1) and return temperature limiter (9).

Primary motor valve (1), differential pressure controller with flow limiter (2), and fitting piece for heat meter (8). Secondary temperature and overheat safety controlled (12), heating water circulation pump (13), and flow line sensor (14).

DMS-KWS-K-System consisting of DMS braced plate heat exchanger (10), water temperature regulator (23,24), charging pump (20), setting valve (15), and DINOX hot water storage tank (30), welded stainless steel pipework with gun metal fittings, thermometer, and safety valve, mounted ready for use.



detailed designed to customers request - tailor made pre-mounted and wired

DMS-KWS-K-Systems consisting of braced plate heat exchanger (10) water temperature regulator (23, 24) charging pump (20) setting valve (15) and Dinox hot water storage tank (30) welded stainless steel pipework with gun metal fittings, thermometer and safety valve, mounted ready for use.

heat exchangers - hot water systems - district heating stations

Compact District Heating Stations

Questions to be able to design the optimal heating station:

Company: _____ Date: _____

Project: _____

Please answer as much questions as possible. For unanswered questions we try to use realistic assumptions.

1.) **District heating company:** _____

2.) Operating mode:	indirect	direct
heat system	<input type="checkbox"/>	<input type="checkbox"/>
hot water	<input type="checkbox"/>	<input type="checkbox"/>
ventilation	<input type="checkbox"/>	<input type="checkbox"/>

3.) **Primary:**

temperatures (winter) flow line _____ °C return _____ °C

temperatures (summer) flow line _____ °C return _____ °C

rated pressure PN _____

pressure difference max. _____ kPa, min. _____ kPa

heat meter manufacturer _____

fitting piece with heat meter

4.1) **Secondary:**

rated pressure PN _____

Relief pressure of safety valve _____ bar

heat exchangers - hot water systems - district heating stations

Compact District Heating Stations - part 2

4.2) Heating circuits:	HC 1	HC 2	HC 3
capacity [kW]	_____	_____	_____
with motorvalve	yes*/no*	yes*/no*	yes*/no*
temperatures flow line/return	_____ C°	_____ C°	_____ C°
residual heat capacity heating circuit pump [kPa]	_____	_____	_____
heat measurement	yes*/no*	yes*/no*	yes*/no*

5.) Heat control system: manufacturer _____ type _____

6.) Hot water system:

- apartments hotel hospital old people home

others see separate question sheet

pipework

	galvanized	copper	stainless steel	plastic
cold water	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
hot water	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

7.) Maximum measures:

	width	height	depth
transportway	_____ m	_____ m	_____ m
place to installation	_____ m	_____ m	_____ m

8.) Additional remarks: _____

01/2013 DMS/DINOX reserves the right to make changes without notice.